

(Option) Semi-Automatic Pro-Feeder





**GRIPPER** Maximizing the registration of sheets by positive gripper bite.



**FEEDING SECTION** Precise feeding of product by suction device. Automatic setting of side joggers on Touch Screen.



## **TOUCH SCREEN** Clear and simple

readings ensure quick diagnosis. Operatorfriendly controls for easy adjustments. Machine position and running speed displayed.

## **AUTOMATIC FLATBED DIECUTTER** FOR CORRUGATED BOARD



## AUTOMATIC FLATBED **DIECUTTER**

THE LEADING SUPPLIER OF INCREASED DIE CUTTING **PRODUCTIVITY** 

Specifications of CORRUGATED BOARD SERIES

Maximum Sheet Size	2100 × 1500 mm	82.67" × 59.06"
Minimum Sheet Size	800 × 600 mm	31.49" × 23.62"
Maximum Cutting Size	2100 × 1485 mm	82 <u>.</u> 67" × 58 <u>.</u> 47"
Inside Chase	2160 × 1531 mm	85.04" × 60.28"
Minimum Gripper margin	15 ± 3 mm	0.58" ± 0.12"
Туре	GRIPPER	GRIPPER
Cutting Pressure	500 tons	551 US tons
Maximum Cutting Speed	5000 s/h	5000 s/h
Sheet Thickness	Corrugated Board (E, B, A, AB Flute) : 1.5 ~ 11 mm	Corrugated Board (E, B, A, AB Flute) : 0.05" ~ 0.43"
Required Power Supply	73 Kw	105 AMP
Main Moter	37 Kw	56 AMP
Weight	53 tons	58 US tons





Die board can be changed rapidly. Knuckle system for maximum cutting pressure. Centerline system for quick order change. Air floating device for cutting plate.



STRIPPING SECTION

Centerline system for quick set-ups. Triple action stripping (male, female and lower). Quick lock system for male stripping.



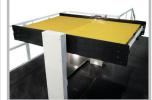
**GRIPPER EDGE** REMOVAL DEVICE

Full stripping achieved with gripper edge removal device. Discharging of gripper edge by auto conveyor.



**DELIVERY SECTION** Automatic counter for

batch delivery. Nonstop delivery available by roller conveyor system on flat belt. Side and back guides for perfect stacking.



PRE-MAKE-READY **TABLE** 

Pre-make-ready table for the die chase is standard.



**OPTION** 

Semi-automatic profeeder available.



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